

# Synthesis of a base-stabilized alumoxane: preferential hydrolysis of an aluminium–amido over an aluminium–alkyl

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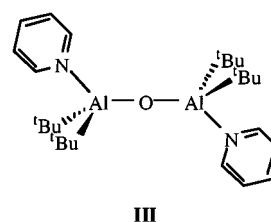
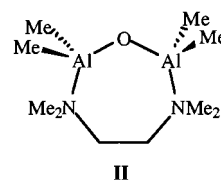
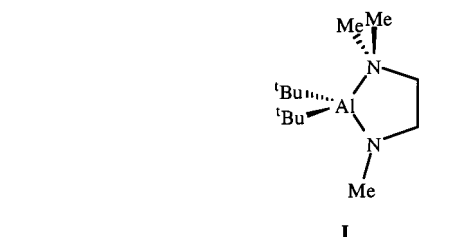
Received 18th August 1998, Accepted 6th October 1998

The preferential hydrolytic cleavage of an Al–N *versus* an Al–C bond allows for the isolation of the base stabilized alkylalumoxane,  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$ , from the hydrolysis of the intra-molecularly stabilized amino–amide compound,  $(^t\text{Bu})_2\text{Al}[\text{N}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$ , providing a possible general route to alkylalumoxanes.

Conceptually, but not experimentally, the simplest route to alkylalumoxanes (compounds of the general formulae  $[(\text{R})\text{Al}(\text{O})]_n$  and  $[\text{R}_2\text{Al}-\text{O}-\text{AlR}_2]_n$ ) involves the reaction of water with a trialkylaluminium compound.<sup>1</sup> Reacting water (or ice)<sup>2</sup> with an aromatic or aliphatic hydrocarbon solution of a trialkylaluminium will yield an alkylalumoxane, however, it is important to control the temperature of this highly exothermic reaction both as a safety precaution<sup>3</sup> and in order to maximize the yield and ensure the solubility of the products.<sup>4</sup> In an effort to control the rate at which the water reacts with the trialkylaluminium, several researchers have employed hydrated salts, such as  $\text{Al}_2(\text{SO}_4)_3 \cdot 14\text{H}_2\text{O}$  or  $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ , as “indirect hydrolysis” sources,<sup>5</sup> since the water of crystallization in a hydrated salt reacts at a vastly decreased rate as compared to dissolved “free” water. While a number of alternative routes have also been investigated,<sup>6</sup> none is of generic application and the hydrolysis of trialkylaluminium compounds remains the method of preference. It would be desirable, however, to develop a more general approach to alkylalumoxanes in order to study their structure and reactivity. We have previously observed that in the presence of a heteroatom donor ligand (e.g., alkoxide, aryloxy, amide, etc.) the basicity (reactivity) of an aluminium alkyl group is significantly reduced.<sup>7</sup> For example, reaction of  $[\text{Me}_2\text{Al}(\mu\text{-NH}_2)]_3$  with  $\text{HOAr}$  ( $\text{Ar} = \text{C}_6\text{H}_2\text{-Bu}^t\text{-2,6-Me-4}$ ) results in the formation of  $\text{Me}_2\text{Al}(\text{OAr})(\text{NH}_3)$ .<sup>8</sup> Based on these results it is reasonable to propose that alkylalumoxanes may be prepared through the hydrolysis of alkylaluminium amides, alkoxides, etc.

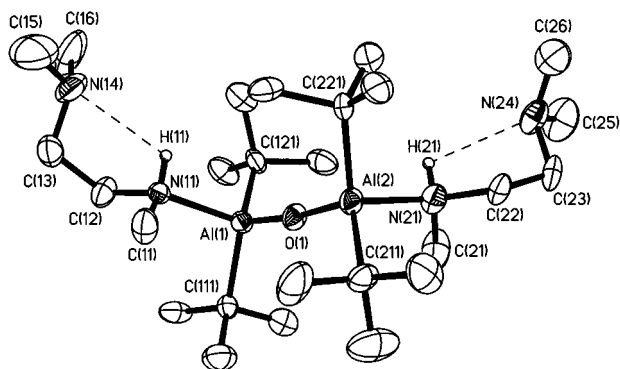
The intra-molecularly stabilized amino–amide compound  $(^t\text{Bu})_2\text{Al}[\text{N}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$  **I**<sup>9</sup> is a stable non-pyrophoric solid which undergoes slow hydrolysis resulting in the essentially stoichiometric formation of  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$ .<sup>†</sup> The molecular structure of  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  has been confirmed by X-ray crystallography,<sup>‡</sup> and may be described as a base stabilized tetraalkylalumoxane. Pasykiewicz and co-workers have reported that the partial hydrolysis of  $\text{AlMe}_3$  in the presence of *N,N,N',N'*-tetramethylethylenediamine (TMEDA) gave a base stabilized tetramethylalumoxane **II** in low yield, however, no structural information was obtained.<sup>10</sup> Subsequently, we have reported a similar synthesis for the first example of a structurally characterized tetraalkylalumoxane,  $[(^t\text{Bu})_2\text{Al}(\text{py})]_2(\mu\text{-O})$  **III**.<sup>11</sup>

The molecular structure of  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  is shown in Fig. 1. The molecule exists as a dimer consisting of two  $(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}$  moieties linked by a single oxygen atom bridge, such that the amine ligands are in a staggered *anti* conformation, see Fig. 2. Although not constrained by crystal symmetry, as was observed for  $[(^t\text{Bu})_2\text{Al}(\text{py})]_2(\mu\text{-O})$ ,<sup>11</sup> the Al(1)–O(1)–Al(2) angle in  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  is close to linear [173.0(4)°], precluding its assignment as a bridging hydroxide or water. The Al–O distances [1.690(7) and 1.714(7) Å] are comparable to those found for  $[(^t\text{Bu})_2\text{Al}(\text{py})]_2(\mu\text{-O})$  [1.710(1) Å].<sup>11</sup> It is worth noting that these Al–O distances are within the range observed for oxo-bridged complexes that contain two five-coordinate aluminium atoms [1.679(2)–1.713(5) Å] in which the Al–O–Al angle varies between 152.0(3)° and 180°.<sup>12</sup> The infrared spectrum of  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  shows a strong asymmetric Al–O–Al stretch at 1035  $\text{cm}^{-1}$ . This is consistent with a linear  $\text{Al}_2\text{O}$  linkage by comparison to the stretches observed for structurally characterized compounds  $[\text{L}_2\text{Al}]_2(\mu\text{-O})$ , L = 2-methyl-8-quinolinolato (997  $\text{cm}^{-1}$ ), L<sub>2</sub> = phthalocyanato (1051  $\text{cm}^{-1}$ ), or *N,N'*-ethylenebis(salicylideneiminato) (1067  $\text{cm}^{-1}$ ).<sup>12</sup>

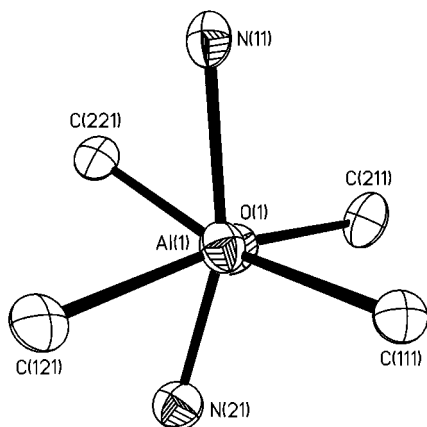


The diamine ligands in  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  adopt a configuration that allow hydrogen bonding between the secondary amine's hydrogen atom and the tertiary amine nitrogen. A similar configuration was observed in  $(^t\text{Bu})_3\text{Al}[\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$  and  $(^t\text{Bu})_3\text{Al}[\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$ .<sup>13</sup> The  $\text{N} \cdots \text{N}$  distances [2.87, 2.94 Å] and  $\text{N}-\text{H} \cdots \text{N}$  angles [110, 114°] in  $[(^t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  are similar to those in  $(^t\text{Bu})_3\text{Al}[\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$  and  $(^t\text{Bu})_3\text{Al}[\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$ .<sup>13</sup>

The hydrolytic protonation of the amide nitrogen, rather than one of the *tert*-butyl groups, follows our previous observ-

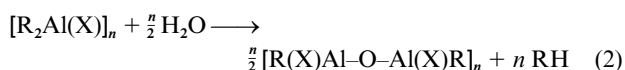
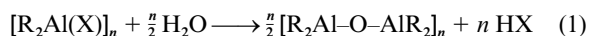


**Fig. 1** Molecular structure of  $[(t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$ . Thermal ellipsoids shown at the 30% level, and only the amine hydrogens are shown for clarity. Selected bond lengths (Å) and angles ( $^\circ$ ): Al(1)–O(1) 1.690(7), Al(2)–O(1) 1.714(7), Al(1)–N(11) 2.053(8), Al(2)–N(21) 2.047(9), Al–C 2.00(1)–2.02(1); Al(1)–O(1)–Al(2) 173.0(4), O(1)–Al(1)–N(11) 100.8(3), O(1)–Al(2)–N(21) 101.6(4), O(1)–Al–C 112.6(4)–114.2(4).



**Fig. 2** The aluminium coordination sphere in  $[(t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$  viewed along the Al(1)–Al(2) vector. The N(11)–Al(1)–Al(2)–N(21) torsion angle =  $160^\circ$ . Thermal ellipsoids shown at the 30% level, and hydrogen atoms are omitted for clarity.

ations that the presence of a heteroatom donor ligand (*e.g.*, alkoxide, aryloxy, amide, *etc.*) significantly reduces the basicity of the aluminium alkyl group.<sup>14</sup> Thus, the reaction of a Brønsted acid occurs *via* protonation of the hetero-atom [eqn. (1)] and not the alkyl group [eqn. (2)].<sup>15</sup>



Although alkylaluminum oxanes are ordinarily formed *via* the hydrolysis of trialkylaluminum compounds, with the concomitant liberation of the corresponding alkane, hydrolysis of readily prepared dialkylaluminum amides (and alkoxides) offers an alternative and milder synthesis to a variety of alkylaluminum oxane structures. We are presently using this method to obtain additional information into the structure of alkylaluminum oxanes.

## Acknowledgements

Financial support for this work is provided by the Robert A. Welch Foundation. A. R. B. is indebted to the Alexander Von Humboldt Foundation for a Senior Scientist Award and to Professor H. W. Roesky for his hospitality.

## Notes and references

† A solution of  $(t\text{Bu})_2\text{Al}[\text{N}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2]$  was dissolved in hexane and exposed to moist air. Colorless crystals (*ca.* 1.0 g) resulted upon cooling to  $-23^\circ\text{C}$ . Yield:  $\approx 90\%$ . IR (Nujol mull, KBr plates,  $\text{cm}^{-1}$ ): 3329w, 2695m, 1613w, 1589w, 1570w, 1359s, 1383s, 1261s, 1188s, 1035s, 931m, 889m, 806m, 759m.  $^1\text{H}$  NMR (Bruker AM-250,  $\text{C}_6\text{D}_6$ ):  $\delta$  3.25 (4 H, m,  $\text{NCH}_2$ ), 2.35 [6 H, d,  $J(\text{H}-\text{H}) = 6.2$  Hz,  $\text{N}(\text{CH}_3)$ ], 2.14 (4 H, m,  $\text{NCH}_2$ ), 1.89 [12 H, s,  $\text{N}(\text{CH}_3)_2$ ], 1.37 [18 H, s,  $\text{C}(\text{CH}_3)_3$ ], 1.33 [18 H, s,  $\text{C}(\text{CH}_3)_3$ ].

‡ Crystal data for  $[(t\text{Bu})_2\text{Al}\{\text{NH}(\text{Me})\text{CH}_2\text{CH}_2\text{NMe}_2\}]_2(\mu\text{-O})$ :  $\text{C}_{26}\text{H}_{64}\text{Al}_2\text{N}_4\text{O}$ ,  $M = 502.8$ , monoclinic, space group  $P2_1/n$ ,  $a = 15.096(3)$ ,  $b = 14.919(3)$ ,  $c = 15.337(3)$  Å,  $\beta = 91.41(3)^\circ$ ,  $U = 3453(1)$  Å<sup>3</sup>,  $Z = 4$ ,  $D_c = 0.967$  g  $\text{cm}^{-3}$ ,  $T = 298$  K,  $\mu(\text{Mo-K}\alpha) = 13.29$   $\text{cm}^{-1}$ ,  $F(000) = 1128$ ,  $R = 0.0489$ ,  $R_w = 0.0504$  for 1177 independent observed reflections [ $|F_o| > 6.0\sigma|F_o|$ ;  $4.0 \leq 2\theta \leq 40.0^\circ$ ] and 298 parameters, largest residual =  $0.18 \text{ e } \text{Å}^{-3}$ . CCDC reference number 186/1190.

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Communication 8/06502K